
Product/Process Change Notification (PCN) Policy

PCN Service: Premio (Taiwan) Inc. provides a Product/Process Change Notification (PCN) service. As part of the PCN service Premio (Taiwan) Inc. will post notifications for changes to product(s) and/or process(s) that affect form, fit, or function.

Please Note: Premio (Taiwan) Inc. reserves the right to make changes without notification when form, fit, or function is not affected.

PCN Contact/Help: If you have questions or comments regarding Premio (Taiwan) Inc.'s PCN service or a specific notification, please contact your Premio (Taiwan) Inc. sales representative.

Notification Information: Premio (Taiwan) Inc. will provide the content listed below for each notification category.

Document change notification content will include:

- PCN Number
- PCN issue date
- Notification subject
- PCN Change Status
- Change Description
- Reason for Change
- Date Document Changes in Effect (for document changes only)
- Attachment of the updated document
- Method of identifying change (if applicable)

Premio (Taiwan) Inc.'s Product/Process Change Notification (PCN)

Date: 13/Jan/2026

PCN Number: P202601130001

Dear Customer,

This is an announcement of a change to a product that is currently offered by Premio (Taiwan) Inc. The details of this change are on the following pages.

We request you acknowledge receipt of this notification within 30 days of the date of this notice. Lack of acknowledgement of this notice within 30 days constitutes acceptance of the change.

This notice does not change the end-of-life status of any product. Should product affected be on a previously issued product withdrawal/discontinuance notice, this notification does not extend the life of that product or change the life time buy offering/discontinuance plan.

For questions regarding this notice, contact your Field Sales Representative.

Sincerely,

Sales Team

Phone: +886-2-7731-7888

Premio (Taiwan) Inc.'s Product/Process Change Notification (PCN)

PCN NO.	P202601130001	Date of Issue	13/Jan/2026	
Model Name	RCO-3000-RPL Series	PCN Effective Date	15/Jan/2026	
Notification Subject	RCO-3000-RPL Series add a grounding screw			
Customer Contact		Phone		
Change Type	☐ BOM	☐ Hardware/Function	☐ Firmware	☐ Software
	☒ Mechanical	☐ Accessory	☐ Document	☐ Others
PCN Details				
Reasons of Change	☐ Design problem	☐ Quality enhancement	☐ Customer request	☐ Improve process
	☒ SPEC change	☐ Vendor reason	☐ Cost affect	☐ Other
	To further enhance product safety and to address a wider range of customer EMC requirements in compliance with EN50155 and EN50121-3-2, we have implemented an additional grounding screw hole on the unit.			
	Although the device has successfully passed all required tests without this grounding point, we believe that incorporating the grounding screw hole will further improve overall stability and provide an enhanced level of safety.			
Description of Change	Relevant test data will also be provided for your reference to confirm that all test results are compliant.			
	Before modification  After modification			



Attached is the test report showing that the enclosure with the grounding screw has passed. Please refer to the following explanation.

**Document Changes
in Effect (for
document changes
only)**

N/A

**Attachment of the
Updated Document**

Please refer to the below explanation ESD report

Standards:

	Standard	Item	Result	Class
☐	EN 55032 : 2015+A11 :2020	Radiation	---	---
☐		Conduction	---	---
☒	IEC 61000-4-2 :2008	ESD	Pass	B
☐	IEC 61000-4-5 :2014+A1 :2017	Surge	---	---

➤ Without grounding screw



Verification report

Electrostatic Discharge Test (ESD)

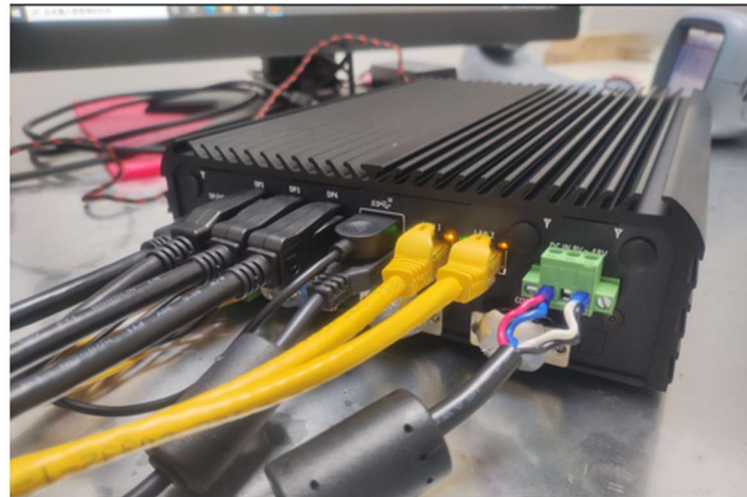
EUT with IO bracket (No. 1-BMR3RP003A1)

Test Result:

Input Voltage	24Vdc
Environmental Conditions	25°C, 56% RH 1009 HPA

Test Results of Direct Application					
Discharge Level (kV)	Polarity (+/-)	Test Point (Side)	Contact Discharge	Air Discharge	Result
4, 6 (Cont.)	+/-	10,12,13,14,15,16	B	---	Pass
4, 8 (Air)	+/-	1,2,3,4,5,6,7,8,9,11	---	B	Pass
Note:					

Front side



➤ With grounding screw



Verification report

EUT with IO bracket (No. 1-BMR3RP004A2)

Test Result:

Input Voltage	24Vdc
Environmental Conditions	25°C, 56% RH 1009 HPA

Test Results of Direct Application					
Discharge Level (kV)	Polarity (+/-)	Test Point (Side)	Contact Discharge	Air Discharge	Result
4, 6 (Cont.)	+/-	10,12,13,14,15,16,17	B	---	Pass
4, 8 (Air)	+/-	1,2,3,4,5,6,7,8,9,11	---	B	Pass
Note:					

Front side



Method of Identifying Change (if applicable)

The new enclosure already includes a grounding screw hole

Affected Parts Numbers	All RCO-3000-RPL Series
-----------------------------------	-------------------------